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An Artificial Bee Optimization Based on Command Filtered CDM-Backstepping for Electro-Pneumatic System

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Abstract

The proposed manuscript presents a coefficient diagram method (CDM) controller for an electro-pneumatic system. In order to tune the controller parameters, an artificial bee colony (ABC) optimization method is applied. According to the simulation results, the optimized parameters can provide better dynamic and steady state performances and higher robustness to the control algorithm, than the conventional tuned parameters.

Keywords

artificial bee optimization, command filtered backstepping, coefficients diagram method, pneumatic actuator

1 Introduction

Electro-pneumatic systems have many advantages such as low weight and size; these systems are robust, economical with easy installation and maintenance [1-4], they are now used in several industrial sectors such as transporting system, buildings, machine tools, assembly, pharmaceutical and chemical system. Contrariwise, the design of control laws for such systems is not easy due to its difficult modeling such as presence of parametric uncertainty.

Newly, several control approach were proposed to electro-pneumatic systems such as the classical technique proportional-integral-derivative (PID) linear controller, it is widely employed, however this kind is deliberated as a fixed parameters controller which planned at nominal operating points to obtain a linearized model transfer function, this approach is not appropriate in all operating point, because of the incompetence of the PID controller's to the effect of the nonlinearities. The sliding mode control displays its usefulness due to its robustness and the guaranteed convergence. However, its weakness is the well-known "chattering" phenomenon [2, 5], produced by the discontinuous input. Backstepping is one of these advanced control techniques that has attracted researcher in recent years. The main idea of this method is to select some suitable functions of state variables as virtual control variables for subsystems in the structure of the overall system recursively [6-10]. It can evade cancellations of useful nonlinear terms and frequently introduce additional nonlinearities to enhance transient performance, but in this approach, the control law is designed at each step in the procedure by means of virtual control signals and their derivatives which are tedious for controlling nonlinear system when the order system is greater than three because the control signal will include the successive derivative of the virtual control.

The fundamental contribution of this paper is the development of a new command filtered backstepping [11-14] combined with CDM controller [15-18] which will be applied to an electro-pneumatic system for position tracking; this approach requires only the reference signals and theirs derivatives to be available as inputs to the control system. The proposed control can guarantee an asymptotic convergence and enhance the robustness of the control law in the presence of disturbance and parameter variations.

The controller parameters tuning is frequently the main problem in the control field, when the classical command

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filtered CDM-backstepping control is characterized by strong robustness and high stability. In order to achieve the high performance for position tracking, continuous adjustments of controller parameters have to been done by searching the optimal adjustment coefficient within short period. Conventional controller parameters adjusting used the trial and error method, which is complex and the period of tuning is length. In order to enhance this controller and guarantee the optimum performance, a swarm intelligence optimization algorithm namely ABC algorithm [19-21] is used to optimize the parameters of the proposed controller. The main novelty of the proposed approach consists in solving simultaneously both the problem of increasing terms in the traditional CDM-backstepping method caused by the repeated differentiations of virtual control laws and the complexity of tuning many parameters of controller to obtain high performance, it is proven in simulation that the better performance in motion positioning is achieved by using this optimization approach.

The remainder of this paper is structured as follows. Section 2, explains the electro-pneumatic system dynamics in state space model. Section 3 is dedicated to the design procedure of linear control for CDM. Section 4 is devoted to establish the command filtered backstepping based on coefficient diagram method with stability analysis, Section 5 describes the ABC optimization and its application. Section 6 evaluates the performance of the proposed approach using computer simulations. The last section concludes this paper.

2 Electro-pneumatic system modeling

The state space model of this system is given in [1-4] by Eq. (1):

$$\left(\begin{array}{l} \frac{dy}{dt} = v \\ \frac{dv}{dt} = \frac{1}{M} \left(SP_P - SP_N - b_v v - F_{ext}(t) \right) \\ \frac{dP_P}{dt} = \frac{krT}{V_P(y)} \left(q_{mP}(u_P, P_P) - \frac{S}{rT} P_P v \right) \\ \frac{dP_N}{dt} = \frac{krT}{V_N(y)} \left(q_{mN}(u_N, P_N) + \frac{S}{rT} P_N v \right) \end{array} \right)$$
(1)

So the functions $q_{mP}(u_P, P_P) = \varphi(P_P) + \psi(P_P, \operatorname{sgn}(u_P))u_P$, $q_{mN}(u_N, P_N) = \varphi(P_N) + \psi(P_N, \operatorname{sgn}(u_N))u_N$, $V_P(y) = V_0 + Sy$, and $V_N(y) = V_0 - Sy$.

With $\varphi(P_P)$ and $\varphi(P_N)$ are a polynomial functions of the pressure, $\psi(P_P, \operatorname{sgn}(u_P))$ and $\psi(P_N, \operatorname{sgn}(u_N))$ are a polynomial functions of the pressure and the input control, $F_{ext}(t)$ is the external force.

Where y is the position, v is the velocity, u_P and u_N are servo-distributors voltages, P_P and P_N are pressure in the chamber P and N, q_m mass flow rate provided from servo-distributor to cylinder chamber, $\varphi(.)$ leakage polynomial function, $\psi(.,.)$ polynomial function, b_v viscous friction coefficient, k polytropic constant, M total load mass, S piston section, T temperature, r perfect gas constant, V_0 half-cylinder volume.

Taken
$$x = (x_1, x_2, x_3, x_4)^T = (y, v, P_p, P_N)^T$$
 and $(u_p, u_N)^T = (u_1, u_2)^T$.
The state mean model become

The state space model become

$$\begin{cases}
\dot{x}_1 = x_2 \\
\dot{x}_2 = ax_3 - ax_4 - b_v x_2 - f_{ext}(t) \\
\dot{x}_3 = f_1(x) + g_1(x)u_1 , \\
\dot{x}_4 = f_2(x) + g_2(x)u_2
\end{cases}$$
(2)

with
$$f_1(x) = \frac{krT}{V_p(x_1)} \left(\varphi(x_3) - \frac{S}{rT} x_3 x_2 \right), \quad f_{ext}(t) = \frac{F_{ext}(t)}{M},$$

 $f_2(x) = \frac{krT}{V_N(x_1)} \left(\varphi(x_4) + \frac{S}{rT} x_4 x_2 \right), \qquad a = \frac{S}{M},$
 $g_1(x) = \frac{krT}{V_p(x_1)} \psi \left(x_3, \operatorname{sgn}(u_P) \right),$
 $g_2(x) = \frac{krT}{V_N(x_1)} \psi \left(x_4, \operatorname{sgn}(u_N) \right).$

3 Linear CDM control

CDM control is one of algebraic approach with polynomial form, it allow getting required response in the time domain by arranging the poles of the closed loop transfer function using stability index and equivalent time constant.

The output of the closed-loop system is defined as

$$y(s) = \frac{N(s)F(s)}{P(s)}ref(s) + \frac{A(s)N(s)}{P(s)}d(s).$$
(3)

Where y is the system output, ref is the reference input, u is the control input and d is the external disturbance signal, N(s) and D(s) are the numerator and the denominator of the transfer function of the plant, respectively, A(s) and B(s) are the denominator polynomial and the feedback numerator of the controller transfer function, while F(s) is the pre-filter, P(s) is the characteristic polynomial.

The stability index γ_i , the equivalent time constant T_0 and the stability limit γ_i^* [16-18] are defined as $T_0 = t_s / (2.5 \sim 3)$, $\gamma_i = \mu_i^2 / (\mu_{i-1}\mu_{i+1})$ for i = 1 to (n-1), $\gamma_i^* = 1/\gamma_{i+1} + 1/\gamma_{i-1}$, $\gamma_1 = 2.5$, $\gamma_i = 2$ for $i = 2 \sim (n-1)$, $\gamma_0 = \gamma_n = \infty$ with t_s is the settling time. Finally the pre-filter

F(s) = P(0)/N(s) is used for reducing the steady state error and the characteristic polynomial is given in [16] by Eq. (4):

$$P(s) = \mu_0 \left[\left\{ \sum_{i=2}^n \left(\prod_{j=1}^{i-1} 1/\gamma_{i-j}^j \right) (T_0 s)^i \right\} + T_0 s + 1 \right].$$
(4)

4 Command filtered CDM-backstepping and stability analysis

This section deal with robust command filtered CDMbackstepping approach with an incorporated stability analysis for position tracking of electro-pneumatic system. The composition of this method is as follows: a CDMbackstepping procedure is used to derive the stabilizing functions and compensate the uncertainty generated by parameters variations and the external disturbances. As well, the command filter is used to guarantee that the desired state is closer to the value of the stabilizing function.

Initially we define the first tracking error as follows $e_1 = x_1 - x_d$ with x_d is the reference, its time derivative along the trajectories of the system given by Eq. (2) can be written as $\dot{e}_1 = x_2 - \dot{x}_d$, by adding and subtracting the terms φ_1 and φ_{1f} from x_2 , then its time derivative is given as $\dot{e}_1 = \dot{x}_1 - \dot{x}_d = x_2 + \varphi_1 - \varphi_1 + \varphi_{1f} - \varphi_{1f} - \dot{x}_d$, otherwise $\dot{e}_1 = (x_2 - \varphi_{1f}) + \varphi_1 + \varphi_{1f} - \varphi_1 - \dot{x}_d$, as a consequence $\dot{e}_1 = e_2 + \varphi_1 + \varphi_{1f} - \varphi_1 - \dot{x}_d$, with φ_{1f} represents the filtered command signal generated using the first order low pass filter with $\dot{\phi}_{1f} = \sigma_1(\varphi_1 - \varphi_{1f})$, where σ_1 is the filter's cut-off frequency, whereas $\varphi_{1f}(0) = \varphi_1(x_{10}, x_{d0}, \dot{x}_{d0})$ denotes the initial value of the virtual control signal with $x_{10} = 0$, $x_{d0} = 0$ and $\dot{x}_{d0} = 0$.

To compensate the influence of the command filter on the closed loop stability, a new variable ε_1 is introduced such that the compensated tracking error signal is defined as $z_1 = e_1 - \varepsilon_1$, then $\dot{z}_1 = \dot{e}_1 - \dot{\varepsilon}_1$, we then proceed by choosing the first Lyapunov function [8-10] as follows $V_1 = 0.5z_1^2$, its time derivative is $\dot{V}_1 = z_1(\dot{e}_1 - \dot{\varepsilon}_1)$, to ensure the negativity of the time derivative of V_1 , the virtual control [8] φ_1 and the dynamics of ε_1 are selected as $\varphi_1 = -\lambda_1 e_1 + \dot{x}_d$, with $\dot{\varepsilon}_1 = -\lambda_1 \varepsilon_1 + \varphi_{1f} - \varphi_1 + \varepsilon_2$ and $\varepsilon_1(0) = 0$, where ε_2 is a new variable, then $\dot{z}_1 = \dot{e}_1 - \dot{\varepsilon}_1 = e_2 + \varphi_1 + \varphi_{1f} - \varphi_1 - \dot{x}_d - \dot{\varepsilon}_1$, after that

$$\dot{z}_{1} = \dot{e}_{1} - \dot{\varepsilon}_{1} = e_{2} + \varphi_{1} + \varphi_{1f} - \varphi_{1} - \dot{x}_{d} + \lambda_{1}\dot{\varepsilon}_{1} -\varphi_{1f} + \varphi_{1} - \varepsilon_{2} = e_{2} - \varepsilon_{2} + \varphi_{1} - \dot{x}_{d} + \lambda_{1}\dot{\varepsilon}_{1}.$$
(5)

Hence, $\dot{z}_1 = z_2 - \lambda_1 z_1$, as a result $\dot{V}_1 = -\lambda_1 z_1^2 + z_1 z_2$.

In the second step of the controller design, considers the subsystem given by $\dot{x}_2 = ax_3 - ax_4 - b_yx_2 - f_{ext}(t)$.

The second compensated tracking error signal is defined as $z_2 = e_2 - \varepsilon_2$, its derivative is $\dot{z}_2 = \dot{e}_2 - \dot{\varepsilon}_2$. The second error tracking is taking $e_2 = x_2 - \varphi_{1f}$, we then proceed by compensating for the second command filter using the new vector ε_2 and define $z_2 = e_2 - \varepsilon_2$. The backstepping variable is $e_2 = x_2 - \varphi_{1f}$, and its derivative is prearranged $\dot{e}_2 = \dot{x}_2 - \dot{\phi}_{1f} = ax_3 - ax_4 - b_y x_2 - f_{ext}(t) - \dot{\phi}_{1f}$ as then $\dot{e}_2 = ax_3 - ax_4 - b_v x_2 + \phi_2 - \phi_2 + \phi_{2f} - \phi_{2f} - f_{ext}(t) - \dot{\phi}_{1f}$, also introduce the second Lyapunov func- $V_2 = 0.5z_1^2 + 0.5z_2^2$, its derivative is given as tion $\dot{V}_2 = z_1 \dot{z}_1 + z_2 \dot{z}_2 = -\lambda_1 z_1^2 + z_1 z_2 + z_2 (\dot{e}_2 - \dot{e}_2).$

As a result, it can be written by Eq. (6):

$$\dot{V}_{2} = -\lambda_{1}z_{1}^{2} + z_{1}z_{2} + z_{2}$$

$$\left(ax_{3} - ax_{4} - b_{v}x_{2} + \varphi_{2} - \varphi_{2} + \varphi_{2f} - \varphi_{2f} - f_{ext}(t) - \dot{\varphi}_{1f} - \dot{\varepsilon}_{2}\right).$$
(6)

Treat $ax_3 - ax_4 - b_v x_2$ as an independent control whose desired input is $\varphi_2 = -z_1 - \lambda_2 e_2 + b_v x_2 + f_{ext}(t) + \dot{\varphi}_{1f}$ with $\lambda_2 > 0$. Then, the virtual controls are expressed as $x_{3d} = \varphi_{2f}/(2a)$ and $x_{4d} = -\varphi_{2f}/(2a)$, where φ_{2f} symbolizes the filtered command signal produced by means of the first order low pass filter with $\dot{\varphi}_{2f} = \sigma_2(\varphi_2 - \varphi_{2f})$, $\varphi_{2f}(0) = \varphi_{20}$, and σ_2 is the filter's cut-off frequency, whereas $\varphi_{2f}(0) = \varphi_1(x_{10}, x_{20}, \varphi_{10})$ denotes the initial value of the virtual control signal.

Therefore, the derivative of V_2 fulfils

$$\dot{V}_{2} = -\lambda_{1}z_{1}^{2} + z_{1}z_{2} + z_{2} \Big(ae_{3} - ae_{4} + \varphi_{2} + \varphi_{2f} - \varphi_{2} - f_{ext}(t) - \dot{\varphi}_{1f} - \dot{\varepsilon}_{2}\Big).$$
(7)

In order for \dot{V}_2 to be negative, the dynamics equation of ε_2 is selected as $\dot{\varepsilon}_2 = -\lambda_1 \varepsilon_2 + \varphi_{2f} - \varphi_2$ with $z_3 = e_3$ and $z_4 = e_4$, then $\dot{V}_2 = -\lambda_1 z_1^2 - \lambda_2 z_2^2 + a z_2 z_3 - a z_2 z_4$, at that time, we define an auxiliary variable $\zeta = (x_3 \quad x_4)^T$, one can obtain $\dot{\zeta} = F(x) + G(x)U$ with $U = (u_1 \quad u_2)^T$, $G(x) = (g_1(x) \quad g_2(x))^T$ and $F(x) = (f_1(x) \quad f_2(x))^T$.

At final step we have $z_3 = e_3 = \zeta_1 - x_{3d}$, $z_4 = e_4 = \zeta_2 - x_{4d}$, then let the vector $E = (z_3 \quad z_4)^T$, afterwards

$$E = \zeta - \zeta^{d} \quad \text{with} \quad \zeta_{d} = (x_{3d} \quad x_{4d})^{T}.$$
(8)

The control signal can be expressed by Eq. (9):

$$A_{1}(x)U + A_{2}(x)(dU/dt) = E_{c}(t).$$
(9)

Where the error $E_c(t)$ can be specified by Eq. (10):

$$E_{c}(t) = C_{0}(x)\zeta^{d} - B_{0}(x)\zeta - B_{1}(x)\dot{\zeta}.$$
(10)

 $A_1(x)$, $A_2(x)$, $C_0(x)$, $B_0(x)$ and $B_1(x)$ are nonlinear control gains and are designed as follows. Assuming that the constant gains δ_1 , δ_2 , c_1 and c_2 are such that

$$\left| c_i \delta_i \operatorname{sgn}(z_{si}) \int_0^t z_{i+2}(\theta) d\theta \right| \ge \left| a z_2 \right| + \left| h_i(x) \right|, \text{ with } i = 1.2.$$
(11)

We will develop the control signal $U = (u_1 \quad u_2)^T$ that force the errors z_3 and z_4 to converge to zero. Firstly let

$$\begin{cases} A_1(x) = -K \, dG(x)/dt \\ A_2(x) = -KG(x) \end{cases}$$
(12)

With K is a diagonal matrix, by replacing Eq. (8) into Eq. (10), we obtain $E = (B_0^{-1}C_0 - I)\zeta^d - B_0^{-1}E_c$, taking the gain matrix such that $C_0(x) = B_0(x) = C_0 = diag(c_1, c_2)$, $B_1(x) = diag(0, 0)$, then

$$E_c = -C_0 E. \tag{13}$$

Its second derivative is given as

$$\ddot{E}_{c}(t) = C_{0} \ddot{\zeta}^{d}(t) - C_{0} \ddot{\zeta}(t).$$
(14)

By combining Eq. (9), Eq. (10) and Eq. (12) yields

$$\ddot{\zeta}(t) = \dot{F}(x) - K_1 E_c.$$
⁽¹⁵⁾

With $K_1 = K^{-1}$, the insertion of Eq. (15) into Eq. (14) gives $\ddot{E}_c(t) = C_0 \ddot{\zeta}^d(t) - C_0 (\dot{F}(x) - K_1 E_c)$, by integrating it, gives $\dot{E}_c(t) = C_0 \dot{\zeta}^d(t) - C_0 (F(x) - K_1 \int_0^t E_c(\theta) d\theta)$, and using Eq. (13) provides

$$\dot{E}(t) = H(x) + K_1 \int_0^t E(\theta) d\theta.$$
(16)

In addition, $H(x) = F(x) - \dot{\zeta}_d(t) = (h_1(x), h_2(x))^T$, $K_2 = C_0 K_1$, taking $K_2 = diag(\delta_1 \operatorname{sgn}(z_{s1}), \delta_2 \operatorname{sgn}(z_{s2}))$, $z_{s1} = z_3 \int_0^t z_3(\theta) d\theta$ and $z_{s2} = z_4 \int_0^t z_4(\theta) d\theta$.

The final Lyapunov function is $V_3 = V_2 + 0.5z_3^2 + 0.5z_4^2$, its derivative is specified by $\dot{V}_3 = \dot{V}_2 + z_3\dot{z}_3 + z_4\dot{z}_4$, then using the expressions of $z_3(t)$ and $z_4(t)$, we achieve $\dot{V}_3 = -\lambda_1 z_1^2 - \lambda_2 z_2^2 + a z_2 z_3 - a z_2 z_4 + z_3 \dot{z}_3 + z_4 \dot{z}_4$, this provide $\dot{V}_3 = -\lambda_1 z_1^2 - \lambda_2 z_2^2 + E^T (\dot{E} + (a z_2, -a z_2)^T)$, replacing \dot{E} by Eq. (16) we attain $\dot{V}_3 = -\lambda_1 z_1^2 - \lambda_2 z_2^2 + \Lambda(t)$, where

$$\Lambda(t) = E^{T} \left[\begin{pmatrix} az_{2} \\ -az_{2} \end{pmatrix} + \begin{pmatrix} h_{1}(x) \\ h_{2}(x) \end{pmatrix} - \begin{pmatrix} c_{1}\delta_{1}z_{s1}\operatorname{sgn}(z_{s1}) \\ c_{2}\delta_{2}z_{s2}\operatorname{sgn}(z_{s2}) \end{pmatrix} \right].$$
(17)

If $\Lambda(t) < 0$ then $\dot{V}_3 \leq 0$, the gains δ_1 , δ_2 , c_1 and c_2 must be taken using inequality Eq. (11).

5 ABC based command filtered CDM-backstepping

The ABC is resulting from biological behavior of bee colony founded on the searching way of the honey bees [22], which is used to solve the optimal problem in the optimization process. Comparing with powerful and known meta-heuristics such as genetic algorithm GA and particle swarm optimization, PSO, the presented ABC algorithm habitually achieved better solutions in less time, because of this algorithm summarize the easiness, flexibility, employs less control parameters [23, 24], it can be efficiently used for solving multidimensional optimization problems [23, 25] and it can combines a global search with a local search [23], while GA uses only global search. The ABC optimization technique has three categories of bees: employed bee, onlooker bee, and scout bee [19-21]. The first half of the colony is the population size is constituted of one half of employed bees and another half of onlooker bees. The number of employed bees is the same to that of food source which is obtainable in the natural world. In particular, each food source is used by one employed bee. Onlooker obtains information concerning food sources via dances of employed bees [25]. A selection is done by onlookers for selecting an employed bee and to exploit the food source to gather nectar [25]. The employed bee becomes scout if it was abandoned from food source which supports in exploring more potential food sources [26-28]. In ABC algorithm, the position of a food source symbolizes a probable solution to be optimized. However the fitness of the optimized solution related to the source is termed as nectar amount.

The key steps of ABC algorithm are as follows:

STEP 1: The population is produced randomly between the search spaces, is given in [24, 26] by Eq. (18):

$$Par_{i}^{j} = Par_{j}^{\min} + rand(0,1) \times (Par_{j}^{\max} - Par_{j}^{\min}).$$
(18)

Where i = 1,...,N denote the number of food sources (equal to half to entire number of bees) and j = 1,...,D. *N* and *D* signify the dimension (number of controller parameters) of the problem, *Par*^{max} and *Par*^{min} are the upper bound and the lower bound of the search space.

Step 2: In this step, in the surrounding area of the solution, each employee bee searches a new candidate solution [24, 26] via $v_i^j = Par_j^i + rand(-1,1) \times (Par_j^i - Par_j^k)$, where the constant k is chosen randomly neighbor of i, where $k \neq i$ and j is a dimension designated randomly. Once the solution v_i is discovered, it is compared to Par_i . If v_i is better than Par_i , Par_i is substituted by v_i and trial

counter of *i* is returned to zero. In addition, the trial counter of *i* is simply incremented by one, if Par_i is better than v_i .

Step 3: In the hive, when the dance is performed by the employed bees, an onlooker bee chooses her food source to utilize, probabilistically, corresponding to the solution the probability [28] of food sources is considered by Eq. (19):

$$P_i = fit_i \bigg/ \sum_{j=1}^m fit_j \,. \tag{19}$$

The fitness function is designated by $fit_i = 1/(1+J)$, where *J* is the objective function to be optimized and given by Eq. (20):

$$J = \sum_{i=1}^{4} \int_{0}^{\infty} z_{i}^{2} dt.$$
 (20)

After choosing probabilistically the food source, the onlooker bee behaves in similar fashion as declared in the employed step.

Step 4: After employed and onlooker steps, all solutions of the trial counters are examined, and if they exceed the maximum limit, the employed bee of that solution becomes scout and that solution is abandoned. Subsequently, those scouts generate a new solution by Eq. (18) to substitute the abandoned source.

6 Computer simulations

In order to study the efficiency of the ABC optimization in the position control, we have designed a computer simulation of optimized controller where compared with the traditional controller, the test was divided in two phases ideal case and robustness analysis in the case when the disturbance and uncertainties are added to the system. The parameters of the system are b = 50 N/m/s, $V_{DN} = 1.2 \times 10^{-5} \text{ m}^2$, T = 293 K, $V_0 = 3.4 \times 10^{-4} \text{ m}^3$, $r = 287.1 \text{ J.kg}^{-1}$. K⁻¹, $S = 0.0045 \text{ m}^2$, M = 3.4 kg, k = 1.2. The initial values are y(0) = -0.07 m, $v(0) = 0 \text{ ms}^{-1}$, $P_p(0) = 1 \text{ bar}$. The search space of controller parameters are $0 < \lambda_1 < 100$, $0 < \lambda_2 < 100$, $0 < \lambda_3 < 100$, $0 < \delta_1 < 50$, $0 < \delta_2 < 50$, $0 < c_1 < 50$, $0 < c_2 < 50$, $0 < \sigma_1 < 30$, $0 < \sigma_2 < 30$.

6.1 First test scenario

The results are represented in Figs. 1-3, which display comparisons between the performance of the conventional controller and the optimized controller. From Fig. 1, it is clear that the system with conventional controller ensure high settling time, high steady state error and ISE value with 4.12 mm, and 1.18 mm respectively. The optimized controller enhances the performance where the settling time and

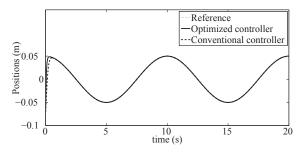


Fig. 1 First test, actual positions for both controllers

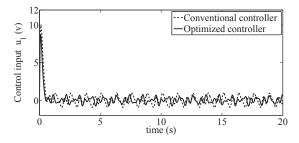


Fig. 2 First test, actual controls inputs for both controllers

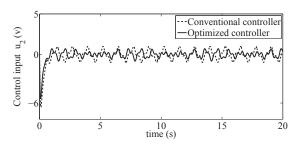


Fig. 3 First test, actual controls inputs for both controllers

steady state error are extremely minimized with 0.097 mm and 0.021 mm respectively. The overshoot of the system is nearly equal zero for both controllers; the results obtained are depicted in Table 1. Fig. 2 and Fig. 3 show the comparison of the actuators controls action where the amplitude of control input is less, then very suitable for the optimized controller. So, tuning of filtered CDM-backstepping gains is useful in minimizing the settling time, steady state error and control effort but has no effect in overshoot.

Table 1 Performance comparison of algorithms

F		
	Conventional controller	Optimized controller
Controller parameters	$\begin{split} \lambda_1 &= 80, \lambda_2 = 40, \\ \lambda_3 &= 27, \\ \delta_1 &= 18, \delta_2 = 17, \\ c_1 &= 10, c_2 = 11, \\ \sigma_1 &= 20, \sigma_2 = 20 \end{split}$	$\begin{aligned} \lambda_1 &= 60.2, \lambda_2 = 35.1, \\ \lambda_3 &= 21.4, \\ \delta_1 &= 15.2, \delta_2 = 8.32, \\ c_1 &= 9.43, c_2 = 10.1, \\ \sigma_1 &= 24.3, \sigma_2 = 25.2 \end{aligned}$
Settling time	$t_s = 0.71 \text{ s}$	$t_s = 0.41 \text{ s}$
Performance criteria	J = 0.00412	J = 0.00097

6.2 Second test scenario

To show the superiority and the robustness of the proposed ABC technique for optimizing the controller parameters, wide changes are effected in the operating conditions and system parameters by adding the external disturbance and varying system parameters from the nominal values in the range of -25 % to 25 % applied at t = 0 s . Figs. 4-6 illustrate the performance comparison of the controllers, the results obtained from the optimized and conventional controllers are compared, minimum steady state error, settling time, ISE values and control efforts are obtained with optimized controller and the effect on the system performance is negligible. Hence, the proposed control is the best in robustness under these changes.

7 Conclusion

The proposed paper applies a new optimization method for optimal gain tuning of controller parameters by means of ABC algorithm in order to obtain high performance of the electro-pneumatic system using command filtered CDMbakstepping to avoid the problem of increase of complexity, the asymptotic stability is proven and guaranteed using Lyapunov theory, the optimization method is designed with the comprehensive analysis of its tuning performance and its impact to robustness, throughout the searching evolution, the well-defined objective function is successively minimized so that the optimal control parameters finally ensued, in the simulation, two types of control cases are provided to display the feasibility of the proposed method, where the closed-loop control performances of the optimized controller are compared with traditional controller, the asymptotic convergence is achieved for both control system without overshoot, where the optimized control system has best performance and is not affected by inserted disturbance and changes of the parameters values, when the considered system parameters are varied in the

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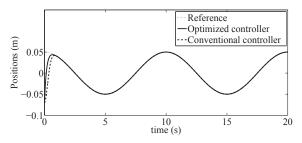


Fig. 4 Second test, actual positions for both controllers

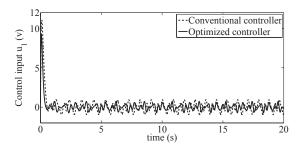


Fig. 5 Second test, actual controls inputs for both controllers

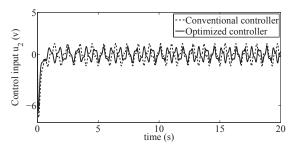


Fig. 6 Second test, actual controls inputs for both controllers

range of ± 25 %. Consequently it is seen from this study, that this optimization technique can be applied to the electro-pneumatic system successfully. Then simulation results expose the superiority of the optimized controller design method. Also, for future research, it is worthwhile to valid experimentally the research method.

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